



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

RBE350A93-3303-02-5

Job Sheet 196318



Part No: RBE350A93-3303-02-5

Job Qty: 20 pcs

Part Name: Extractor Pin



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 6/11/19

Job Tracking No:

Due Date: 6/24/19

Created By: Lorin Baltac

Type: Stock

Description:

Note: RBE350A93-3303-02 REV 4 IPP REV A 18-01-17 NEW ISSUE JFC VERIFIED DP

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier	Sign-off
					Setup Hrs	Run Hrs		
120	SL-154 - 1	20 pcs	6/24/19	6/24/19	1.00	4.00	SL-154 - 1	JB 19.08.16
130	QC 2	20 pcs	6/24/19	6/24/19	0.00	0.00	QC 2 - 1	
							QC 2 - 12	
							QC 2 - 14	
							QC 2 - 17	
							QC 2 - 19	
							QC 2 - 2	
							QC 2 - 20	
							QC 2 - 22	
							QC 2 - 23	
							QC 2 - 25	
							QC 2 - 32	
							QC 2 - 33	
							QC 2 - 35	
							QC 2 - 39	
							QC 2 - 4	
							QC 2 - 40	
							QC 2 - 44	
							QC 2 - 45	
							QC 2 - 48	
							QC 2 - 49	
							QC 2 - 50	
							QC 2 - 51	
							QC 2 - 52	
							QC 2 - 57	
							QC 2 - 62	JB 19.08.16
							QC 2 - 63	
							QC 2 - 8	
							QC 2 - 66	
							QC 2 - 64	
							QC 2 - 65	

Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL: 1 813 632-5200
Email: sales@dartaero.com
www.dartaero.com



Container No: S206339



Part: RBE350A93-3303-02-5

Job No: 196318

Serial No/Batch: S206339

Revision: 5

Inspector:

Exp. Date:

DAS
62
9-89

DAS
62
9-89

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6/11/2019

[Dart Hawkesbury] Job Sheet - Baltac, Lorin

140 QC 8	20 pcs	6/24/19	0.00 0.00	QC 2 - 5	
				QC 2 - 71	
				QC 2 - 73	
				QC 2 - 69	
				QC 8 - 12	
				QC 8 - 14	
				QC 8 - 17	
				QC 8 - 20	
				QC 8 - 25	
				QC 8 - 3	
				QC 8 - 32	
				QC 8 - 33	
				QC 8 - 35	
				QC 8 - 39	
				QC 8 - 4	
				QC 8 - 44	
				QC 8 - 45	
				QC 8 - 49	
				QC 8 - 58	
				QC 8 - 8	
				QC 8 - 9	
				QC 8 - 68	
				QC 8 - 67	
				QC 8 - 1 (A)	
				QC 8 - 47	
				QC 8 - 40	DAS
				QC 8 - 52	52 17/08/17
				QC 8 - 23	9-89
				QC 8 - 57	
150 Outsource - 12 - Black Oxide	20 pcs	6/24/19		GRO002-VC	5 2019-08-19
160 Packaging 2-1 - Receive - B4B	20 pcs	6/24/19	0.00 0.00	Packaging 2 - 1 - B4B	
				Packaging 2 - 2 - B4B	
				Packaging 2 - 3 - B4B	
				Packaging 2 - 5 - B4B	
				Packaging 2 - 4 - B4B	
				Packaging 2 - 6 - B4B	
				Packaging 2 - 7 - B4B	
				Packaging 2 - 8 - B4B	
				Packaging 2 - 9 - B4B	
				Packaging 2 - 10 - B4B	
				Packaging 2 - 11 - B4B	
				Packaging 2 - 12 - B4B	
				Packaging 2 - 13 - B4B	08 AUG 27 2019
				Packaging 2 - 14 - B4B	
				Packaging 2 - 15 - B4B	
				Packaging 2 - 16 - B4B	
				Packaging 2 - 17 - B4B	
				Packaging 2 - 18 - B4B	
				Packaging 2 - 19 - B4B	
				Packaging 2 - 20 - B4B	
				Packaging 2 - 21 - B4B	
				Packaging 2 - 22 - B4B	
				Packaging 2 - 23 - B4B	
				Packaging 2 - 24 - B4B	
				Packaging 2 - 25 - B4B	
				Packaging 2 - 26 - B4B	
				Packaging 2 - 27 - B4B	
				Packaging 2 - 28 - B4B	
				Packaging 2 - 29 - B4B	

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[Dart Hawkesbury] Job Sheet - Baltac, Lorin

170 QC 6	20 pcs	6/24/19	0.00 0.00	Packaging 2 - 30 - B4B	
				Packaging 2 - 31 - B4B	
				Packaging 2 - 32 - B4B	
				Packaging 2 - 33 - B4B	
				Packaging 2 - 34 - B4B	
				Packaging 2 - 35 - B4B	
				Packaging 2 - 36 - B4B	
				QC 6 - 9	
210 Packaging 3-1 - Stock - B4B	20 pcs	6/24/19	0.00 0.00	QC 6 - 68	DAS
				QC 6 - 61	81
				QC 6 - 40	9-89
					AUG 27 2019
220 QC 21 - SA	20 pcs	6/24/19	0.00 0.00	Packaging 3 - 1 - B4B	
				Packaging 3 - 2 - B4B	
				Packaging 3 - 3 - B4B	
				Packaging 3 - 4 - B4B	
				Packaging 3 - 5 - B4B	
				Packaging 3 - 6 - B4B	DAS
				Packaging 3 - 7 - B4B	28
				Packaging 3 - 8 - B4B	9-89
				Packaging 3 - 9 - B4B	
				Packaging 3 - 10 - B4B	
				Packaging 3 - 11 - B4B	
				Packaging 3 - 12 - B4B	
				Packaging 3 - 13 - B4B	
				Packaging 3 - 14 - B4B	
				Packaging 3 - 15 - B4B	
				Packaging 3 - 16 - B4B	
				Packaging 3 - 17 - B4B	
				Packaging 3 - 18 - B4B	
				Packaging 3 - 19 - B4B	
				Packaging 3 - 20 - B4B	
				Packaging 3 - 21 - B4B	
				Packaging 3 - 22 - B4B	
				Packaging 3 - 23 - B4B	
				Packaging 3 - 24 - B4B	
				Packaging 3 - 25 - B4B	
				Packaging 3 - 26 - B4B	
				Packaging 3 - 27 - B4B	
				Packaging 3 - 28 - B4B	
				Packaging 3 - 29 - B4B	
				Packaging 3 - 30 - B4B	
				Packaging 3 - 31 - B4B	
				Packaging 3 - 32 - B4B	
				Packaging 3 - 33 - B4B	
				Packaging 3 - 34 - B4B	
				Packaging 3 - 35 - B4B	
				Packaging 3 - 36 - B4B	
220 QC 21 - SA	20 pcs	6/24/19	0.00 0.00	QC 21 - SA - 21	
				QC 21 - SA - 70	
				QC 21 - SA - 53	

Part Op 120 - SL-154 (MORI SL-154 LATHE) 1-Machine as per folio FB741 FOLIO REV: AA DWG REV:

Descriptions: 5 2-Debur

130 - (QC2- Inspect parts off machine FAI/FAIB)

140 - (QC8- Inspect parts - second check)

150 - Issue P/O to Groupe Altech; PO 44284 -Black oxide finish, MIL-C-13924C Class 1 -Certificate of Conformity is required

160 - (Receive & Inspect for Damage & Mat'l Certs)

170 - (QC6- All purchased or subcontracted products)

210 - (Identify as per dwg & Stock Location:)

220 - (QC21- Final Inspection - Work Order Release)

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Job BOM				
Part / Item	Component Name	Quantity	Operation	Container
MT-4140QT-R1.375	AISI 4140 Quenched & Tempered Steel Round Bar 1.375" Dia.	2 ft (.1 ea)	120-SL-154 - 1	5038523
Job Allocations				
Operation	Component Part	Required	Inventory	Allocated
120-SL-154 - 1	MT-4140QT-R1.375	2	16	0
Part Specifications				
Specifications could not be found.				

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DART AEROSPACE LTD		Work Order:	196318
Description: Extractor Pin		Part Number:	RBE350A93-303-00
Inspection Dwg:	Rev: 45		Page 1 of 1

INSPECTION SHEET

Measured by: JB	9-89	Checked by: 52	QC Inspector:
Date: 19-08-16		Date: 19/08/17	Date:

Rev	Date	Change	Revised by	Approved
B	14.07.31	New Issue	KJ	



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER

POHB044284



Supplier: GRO002-VC
Group Altech
2455 Halpern
St Laurent
QC
H4S 1N9 Canada
Phone: 514-335-3666
Fax: 514-335-3868

Attention: Grenon, Sylvie

Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

PO No: POHB044284

PO Date: 8/19/19

Due Date: 8/27/19

Purchase Order

Revision:

Revision Date:

Ship-To Contact: Guerin, Kimberley
Phone: 613-632-5200 Ext: 298
kguerin@dartaero.com

Via: Ground

Pymt Terms: Net 60

Freight Terms:

Special Comments:

E-MAILED
2019-08-20

Items

Line Item	Job	Part	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
1	194529	RBE350A93-3312-03-5	Seat -Issue P/O to Groupe Altech; PO -Black oxide finish, MIL-C-13964, CLASS 1; MIL-C-16173 GRADE 4 -Certificate of Conformity is required	Firmed -	-	8/27/19	18 pcs	0 pcs	18 pcs	\$1.35/pcs	\$24.30
2	199074	RBST2120-11	Primary Seat -Issue P/O to Groupe Altech -Black oxide finish, MIL-C-13924C Class 1 -Certificate of Conformity is required	Firmed -	-	8/27/19	5 pcs	0 pcs	5 pcs	\$1.48/pcs	\$7.40
3	194528	RBE350A93-3312-03-3	Remover / Installer -Issue P/O to Groupe Altech; PO -Black oxide finish, MIL-C-13964, CLASS 1; MIL-C-16173 GRADE 4 -Certificate of Conformity is required	Firmed -	-	8/27/19	12 pcs	0 pcs	12 pcs	\$1.35/pcs	\$16.20

AUG 27 2019

S205409

AUG 27 2019

S205279



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PURCHASE ORDER

POHB044284



Items											
Line Item	Job	Part	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
4	194530	RBE350A93-3312-03-7	Washer -Issue P/O to Groupe Altech; PO -Black oxide finish, MIL-C-13964, CLASS 1; MIL-C-16173 GRADE 4 -Certificate of Conformity is required	Firmed	-	8/27/19	18 pcs	0 pcs	18 pcs	\$1.35/pcs	\$24.30
5	194562	RBE350A94-3700-C-03	Bolt -Issue P/O; PO -Black oxide finish, MIL-C-13924C Class 1 -Certificate of Conformity is required	Firmed	-	8/27/19	20 pcs	0 pcs	20 pcs	\$1.55/pcs	\$31.00
6	196318	RBE350A93-3303-02-5	Extractor Pin -Issue P/O to Groupe Altech; PO -Black oxide finish, MIL-C-13924C Class 1 -Certificate of Conformity is required	Firmed	-	8/27/19	25 pcs	0 pcs	25 pcs	\$1.05/pcs	\$26.25
Grand Total:										\$129.45	

Order Notes

Procurement Quality Clauses
A005 right of entry
A012 chemical and physical test report
A016 personnel qualification
A017 raw material identification (as applicable)

A022 Apical Processing
A024 process certifications
A026 certification of material conformance

A041 quality management system
A042 dart notification by supplier
A043 retention of quality documents

A048 counterfeit parts avoidance, detection, mitigation and disposition program

A049 supplier awareness

Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.

Plex 8/20/19 4:25 PM Dart.Guerin.Kimberley



Certificat de Conformité / Certificate of Compliance

(021664-1)

2455, Rue Halpern | Saint-Laurent | Québec | H4S 1N9
 Tel: 514-335-3666 Fax: 514-335-3868
 www.grouppaltech.com

Bon de Livraison / Packing Slip

021664-1

Livré à / Ship to

DART AEROSPACE LTD
 1270 ABERDEEN STREET
 HAWKESBURY, ON, K6A1K7
 CANADA
 Tel.: 613-632-5200 Fax.:

Client / Customer:

DART AEROSPACE LTD
 1270 ABERDEEN STREET
 HAWKESBURY, ON, K6A1K7
 CANADA
 BUYER:

Date expédition Ship date		Créé Par Generated By		Transport / No de Compte Courier / Acc. No.		Bon de commande Client Customer Purchase Order No.				
26-Aug-2019		Jigar Patel				POHB044284				
#Ligne Line#	No. de Série / # Pièce Part Number /Line Item Details Job # / Ref #	Description pièce(s)		CATG U/M	Comm. /Ordered	Exp/ Shipped	Quantités / Quantities Qté NC/ NG Qty		Qté Scrap/	À venir/ Back Order
2	RBST2120-11 Rev.	RBST2120-11 OXIDE BLACK [OXIDE BLACK] AS PER MIL-C-13924C, CLASS -		OXIDE-BLACK CH	5	5	0	0	0	
3	RBE350A93-3312-03-3 Rev.	RBE350A93-3312-03-3 OXIDE BLACK [OXIDE BLACK] AS PER MIL-C-13964, CLASS - 1 OR MIL-C-16173 GRADE - 4		OXIDE-BLACK CH	12	12	0	0	0	
4	RBE350A93-3312-03-7 Rev.	RBE350A93-3312-03-7 OXIDE BLACK [OXIDE BLACK] AS PER MIL-C-13964, CLASS - 1 OR MIL-C-16173 GRADE - 4		BLACK-OXIDE CH	18	18	0	0	0	
6	RBE350A93-3303-02-5 Rev.	RBE350A93-3303-02-5 OXIDE BLACK [OXIDE BLACK] MIL-C-23942C, CLASS 1		BLACK-OXIDE CH	25	25	0	0	0	

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RECEIVED

AUG 26 2019

DART AEROSPACE LTD.

Notes Additionnelles / Additional Notes

Epaisseur réelle
Actual Thickness

Inspecteur Qualité
Quality Inspector

Réçu par
Received By

Jp. Sider

Nous certifions que les pièces énumérées ci-dessus ont été traitées en conformité avec votre commande et vos spécifications et rencontrent les exigences.
 Notre responsabilité financière et légale ne sera pas supérieure au montant de la facture issue.

We hereby certify that the parts listed above have been process in accordance with your purchase order and specifications and are in conformance with your requirements.
 Our financial and legal responsibility will not be higher than the amount of invoice.